

# INSTALLATION AND MAINTENANCE MANUAL

## Techtrol Loop Powered Indicator- 'LP-Cator'



LP-Cator is used with any transmitter, measuring any parameter like level, temperature, pressure & flow. It is directly powered through 4-20 mA loop and provide precise indication.

### Pre Installation Check

- Ensure display unit & its model number is as per PO
- Ensure that instrument is not physically damaged in transit
- Make connections to LP-Cator as shown in 'Terminations & Wiring'
- Switch On the supply and observe display value
- At 4 mA input, it indicate lowest value
- Increase input 4-20mA gradually, observe display value gradually increasing to its maximum
- It is calibrated in factory for 4-20mA input and for the given unit as specified in PO.



With IP65 Enclosure

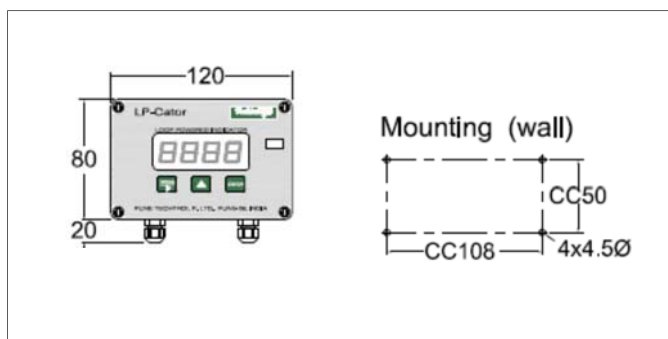


With Ex-proof Enclosure

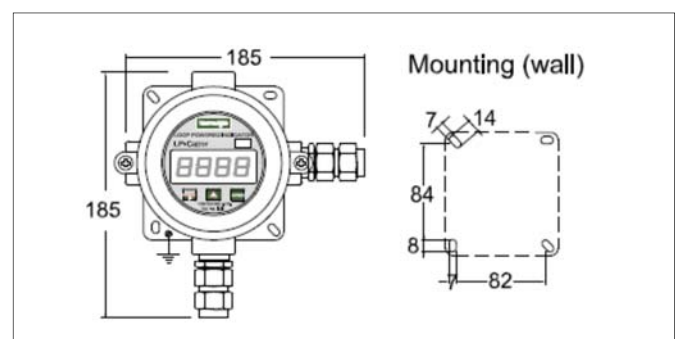
### Installation

- Mount LP- Cator on identified location and secure it on four mounting holes.
- Please ensure -mounting surface should be flat and without vibration.
- Mounting location should be away from high voltage cables & contactor.
- The temperature of indicator location should be below rated temp (60°C)
- Where installed outdoor, it should be protected from direct sunlight using canopy

### Mounting Dimensions



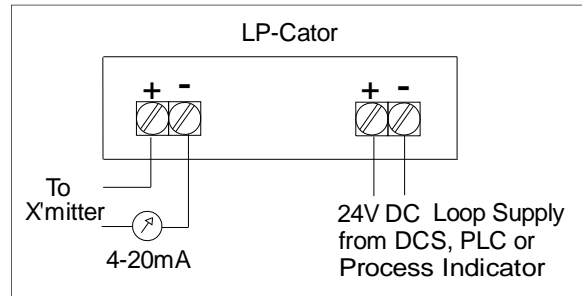
WP Enclosure



Ex-proof Enclosure

## Termination & Wiring

- While wiring the indicator, power supply should be OFF.
- Connect 24 VDC loop supply from PLC/ DCS /Process indicator and transmitter to LP-Cator as shown in figure with correct polarity.



## Precautions

- Wiring should run away from power cable, contactors or motors.
- Ensure enclosure is closed properly along with its gasket in place and there is no gap between cable OD and cable gland ID to maintain (IP65) weather proofness.
- Cable/wires from the enclosures should be routed downward to avoid seepage of water inside the enclosure
- Before switching supply, ensure wiring is correct and completed.
- In 'hazardous locations' do not open the enclosure cover before disconnecting switch from supply and carry out maintenance then after to prevent ignition/ explosion.

## Periodic Maintenance

- During maintenance, switch off the supply.
- Check and tighten loose electric connections
- After maintenance, close the enclosure properly with its cover and gasket for weather proofness.
- Clean internally to ensure, it is free from metallic particles and dust

## Programming

### Key Functions



MODE/DEC Key - To enter in the program menu to configure data or decrement digit value when in sub menu. Also to enter in next menu



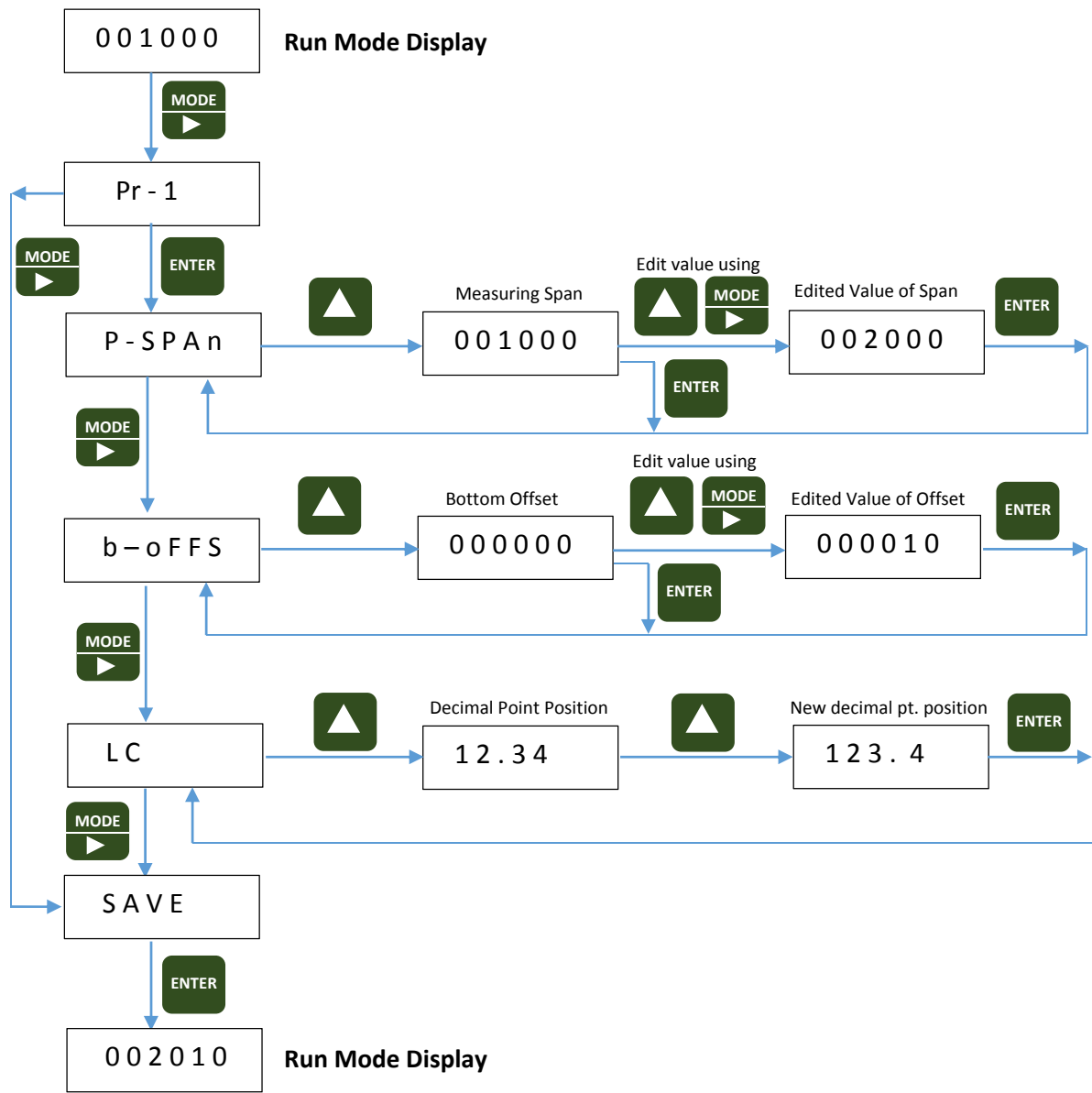
UP/ SHIFT Key - To enter in submenu to increment the digit value. Also to shift decimal point.



ENT Key - To enter or save parameter

**Run Mode** - Data viewed on display is operating value  
**Programming Mode** – Operator can use keypad in conjunction with display to set parameters

**Programming Flow Chart**



## Trouble Shooting

Problem	Cause	Solution
No Display	a) Incorrect wiring and termination b) Loose connections c) Improper supply	a) Check & correct wiring. Refer Termination & Wiring b) Tighten loose connections c) Check & ensure correct supply (24VDC)
Display value not proper	a) Level range and bottom offset value not proper b) Calibration not proper	a) Check & re-program. b) Contact factory

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